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**Recent Advances and Applications of Semiconductor Laser based Gas Sensor Technology**

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**OUTLINE**

- Motivation: Wide Range of Chemical Sensing
- Fundamentals of Laser Absorption Spectroscopy
- Selected Applications of Trace Gas Detection
  - LAS with a Multipass Absorption Cell (NH<sub>3</sub>, H<sub>2</sub>CO)
  - Quartz Enhanced L-PAS (HCN, H<sub>2</sub>CO)
  - OA-ICOS NO based Sensor Technology (NO, H<sub>2</sub>CO)
- Future Directions and Conclusions

Work supported by NSF, NASA, DOE, DoD and Welch Foundation


IEEE LEOS Dallas, TX  
 May 8, 2007

**Wide Range of Trace Gas Sensing Applications**

- Urban and Industrial Emission Measurements**
  - Industrial Plants
  - Combustion Sources and Processes (e.g. fire detection)
  - Automobile, Aircraft and Marine Emissions
- Rural Emission Measurements**
  - Agriculture & Forestry, Livestock
- Environmental Monitoring**
  - Atmospheric Chemistry
  - Volcanic Emissions
- Chemical Analysis and Industrial Process Control**
  - Petrochemical, Semiconductor, Nuclear Safeguards, Pharmaceutical, Metals Processing & Food Industries
- Spacecraft and Planetary Surface Monitoring**
  - Crew Health Maintenance & Life Support
- Applications in Medicine and Life Sciences**
- Technologies for Law Enforcement and National Security**
- Fundamental Science and Photochemistry**

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**Trace Gas Monitoring in a Petrochemical Plant**



University of Szeged, Hungary

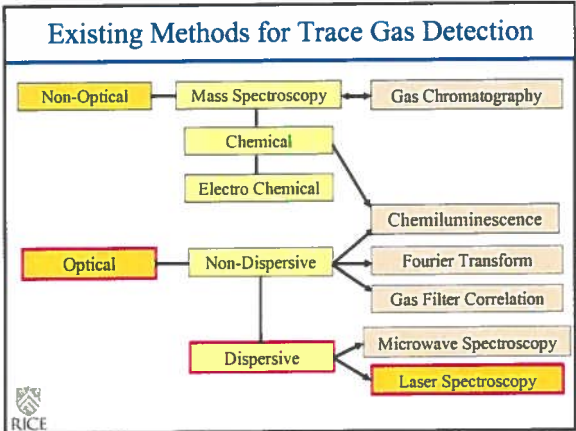
**Worldwide Megacity Mega Cities**

	Population, m		Sulphur dioxide	Particulate matter	Lead	Carbon monoxide	Nitrogen dioxide	Ozone
	1990, est.	2000, proj.						
Bangkok	7.18	10.26	0	0	0	0	0	0
Beijing	9.74	11.47	0	0	0	0	0	0
Bombay	11.13	15.43	0	0	0	0	0	0
Buenos Aires	11.58	13.05	-	0	0	-	-	-
Cairo	9.08	11.77	-	0	0	0	-	-
Calcutta	11.83	15.94	0	0	0	0	0	0
Doha	8.62	12.77	0	0	0	0	0	0
Jakarta	9.42	13.23	0	0	0	0	0	0
Karachi	7.67	11.57	0	0	0	0	0	0
London	10.57	10.79	0	0	0	0	0	0
Los Angeles	10.47	10.91	0	0	0	0	0	0
Mexico City	8.40	11.49	0	0	0	0	0	0
Moscow	19.37	24.44	0	0	0	0	0	0
Moscow	9.39	10.11	-	0	0	0	0	0
New York	15.65	16.10	0	0	0	0	0	0
Rio de Janeiro	11.12	13.00	0	0	0	0	0	0
Sao Paulo	18.42	23.60	0	0	0	0	0	0
Seoul	11.33	12.97	0	0	0	0	0	0
Shanghai	13.30	14.99	0	0	0	0	0	0
Tokyo	20.52	21.32	0	0	0	0	0	0

Source: United Nations 0 High pollution 0 Moderate to heavy pollution 0 Low pollution No data available

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### Fundamentals of Laser Absorption Spectroscopy

**Beer-Lambert's Law of Linear Absorption**  
 $I(\nu) = I_0 e^{-\alpha(\nu) P L}$   
 $\alpha(\nu)$  - absorption coefficient [ $\text{cm}^{-1} \text{atm}^{-1}$ ];  $L$  - path length [cm]  
 $\nu$  - frequency [ $\text{cm}^{-1}$ ];  $P$  - partial pressure [atm]

**Requirements:** Sensitivity, specificity, Multi-gas Species, Rapid Data Acquisition, ...

**Optimum Molecular Absorbing Transition**

- Overtone or Combination Bands (NIR)
- Fundamental Absorption Bands (MID-IR)

**Long Optical Pathlengths**

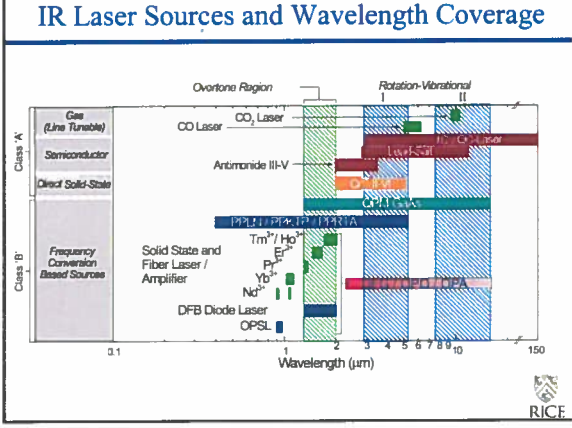
- Multipass Absorption Cell
- Cavity Enhanced, Cavity Ringdown & Intracavity Spectroscopy
- Open Path Monitoring (with retro-reflector)
- Evanescent Field Monitoring (fibers & waveguides)

**Spectroscopic Detection Schemes**

- Frequency or Wavelength Modulation
- Balanced Detection
- Zero-air Subtraction
- Photoacoustic Spectroscopy

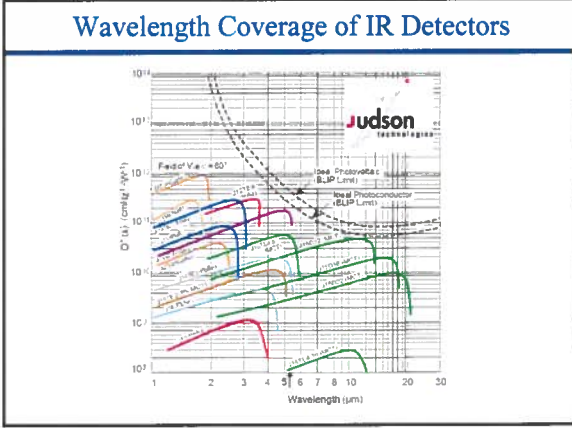
### Mid-IR Source Requirements for Laser Spectroscopy

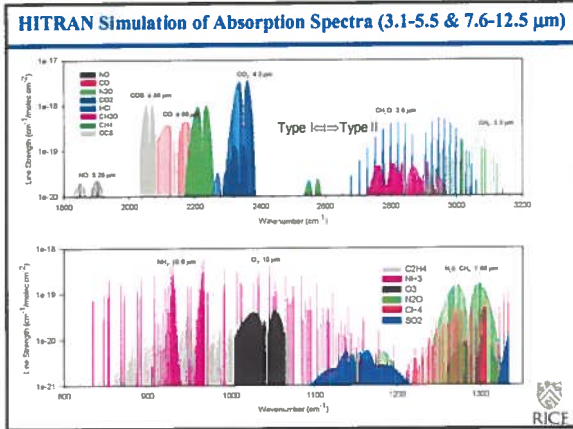
REQUIREMENTS	IR LASER SOURCE
Sensitivity (% to ppt)	Power
Selectivity	Single Mode Operation and Narrow Linewidth
Multi-gas Components, Multiple Absorption Lines and Broadband Absorbers	Tunable Wavelengths
Directionality or Cavity Mode Matching	Beam Quality
Rapid Data Acquisition	Fast Time Response
Room Temperature Operation	No Consumables
Field deployable	Compact & Robust



### Quantum and Interband Cascade Laser: Basic Facts

- Band structure engineered devices (emission wavelength is determined by layer thickness - MBE or MOCVD) QCLs operate from 3.5 to 160  $\mu\text{m}$ 
  - Unipolar devices
  - Cascading (each electron creates  $N$  laser photons and the number of periods  $N$  determines laser power)
- Compact, reliable, stable, long lifetime, and commercial availability
- Fabry-Perot (FP), single mode (DFB) and multi-wavelength
- Spectral tuning range in the mid-IR (4-24  $\mu\text{m}$  for QCLs and 3-5  $\mu\text{m}$  for ICLs)
  - 1.5  $\text{cm}^{-1}$  using current
  - 10-20  $\text{cm}^{-1}$  using temperature
  - > 150  $\text{cm}^{-1}$  using an external grating element
- Narrow spectral linewidth cw: 0.1 - 3 MHz & ~10KHz with frequency stabilization (0.0004  $\text{cm}^{-1}$ ); pulsed: ~300 MHz (chirp from heating)
- High output powers at TECP/T temperatures
  - Pulsed peak powers of 1-6 W; high temperature operation ~ 425 K
  - Average power levels: 1-600 mW (wall plug  $\eta$ ~4%);
  - ~50 mW, TEC CW DFB @ 5 and 10  $\mu\text{m}$  (Alpes & Cune); Princeton, AdTech Optics, Maxxon Technologies, Argus Tech.
  - ~300 mW @ 8.3  $\mu\text{m}$  (Agilent Technologies & Harvard)
  - ~600 mW (CW FP) and ~150 mW (CW DFB) at 298 K (Northwestern)





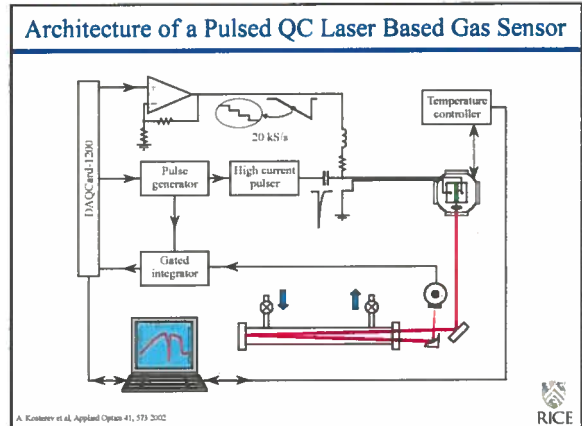
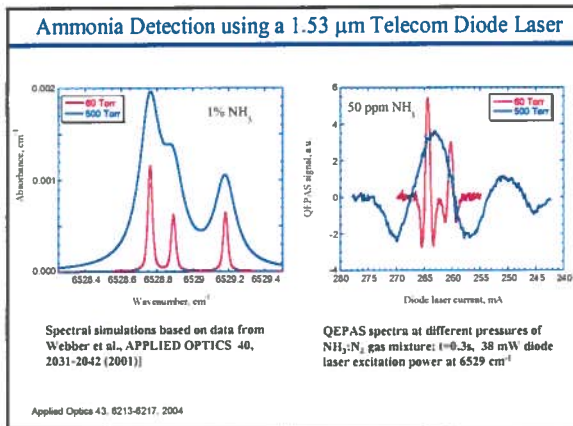
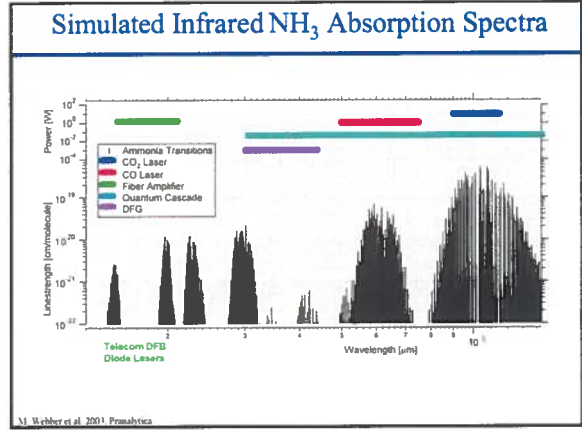
### Representative Trace Gas Detection Limits

Species	$\text{cm}^{-1}$	Precision 1 s RMS (ppt)	LOD 100 s (ppt)
NH <sub>3</sub>	967	50	20
NO <sub>2</sub>	1600	80	40
HONO	1700	200	80
CO	2190	120	50
N <sub>2</sub> O	2240	100	50
HNO <sub>2</sub>	1720	200	80
O <sub>3</sub>	1050	500	200
NO	1905	200	100
CH <sub>4</sub>	1270	400	200
SO <sub>2</sub>	1370	310	120
C <sub>2</sub> H <sub>4</sub>	960	360	140
C <sub>2</sub> H <sub>2</sub>	1765	350	100
H <sub>2</sub> O <sub>2</sub>	1267	1000	400

Limit of Detection (LOD) for S/N = 2  
Pathlength: 210 m  
Typical data acquisition times: 1-100 s

Mark S. Zahniser, SIRS 2004, September, 2004

- ### Motivation for NH<sub>3</sub> Detection
- Monitoring of gas separation processes
  - Spacecraft related gas monitoring
  - Monitoring NH<sub>3</sub> concentrations in the exhaust stream of NO<sub>x</sub> removal systems based on selective catalytic reduction (SCR) techniques
  - Semiconductor process monitoring & control
  - Monitoring of industrial refrigeration facilities
  - Pollutant gas monitoring
  - Atmospheric chemistry
  - Medical diagnostics (kidney & liver dysfunctions)

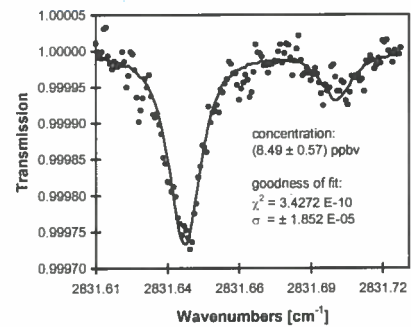


### Motivation for Monitoring of H<sub>2</sub>CO

- Toxic pollutant due to incomplete fuel combustion processes
- Potential trace contaminant in industrial manufactured products ( eg. resins, foam)
- Atmospheric H<sub>2</sub>CO is a key hydrocarbon oxidation product which leads to the photochemical generation of ozone and release of hydrogen radicals
- Medically important gas



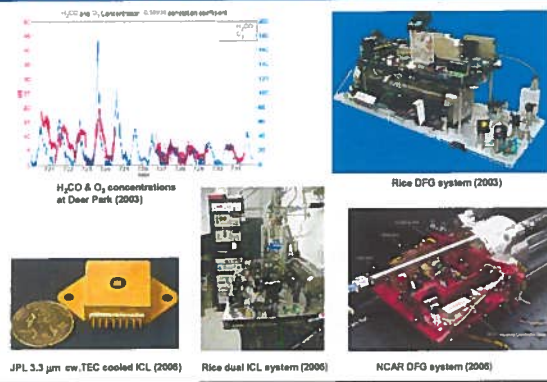
### H<sub>2</sub>CO Detection in Ambient Air at 3.53 μm



D. Reikhs et al. Applied Physics B72, 947-952 (2001)



### DFG and ICL based H<sub>2</sub>CO Sensor for studying Urban Air Pollution



### TexAQs II Field Campaign Summer 2006

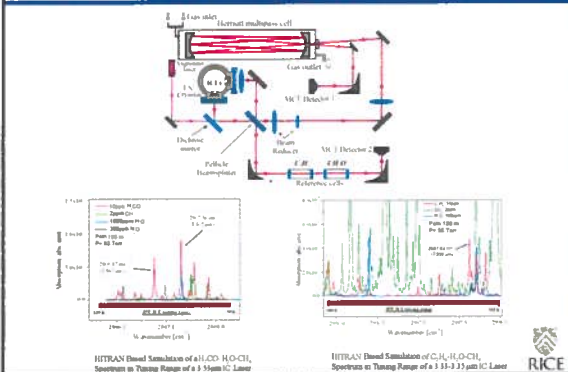
- To study ozone formation and transport, a coordinated field study was conducted in August and September 2006 in Houston
- 5 aircraft, two ground chemistry sites, ~20 periphery and meteorological sites
- Participation by ~300 scientists from academia, national laboratories, industry and government



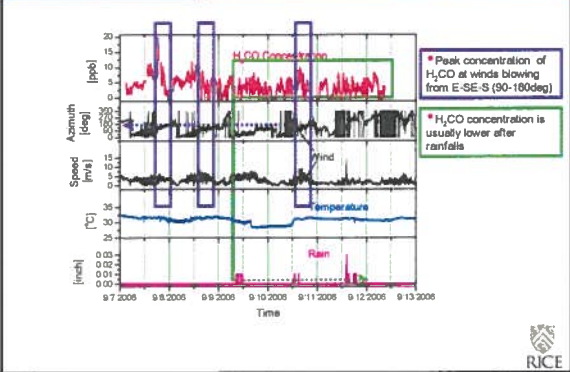
Moody Tower, UH Campus



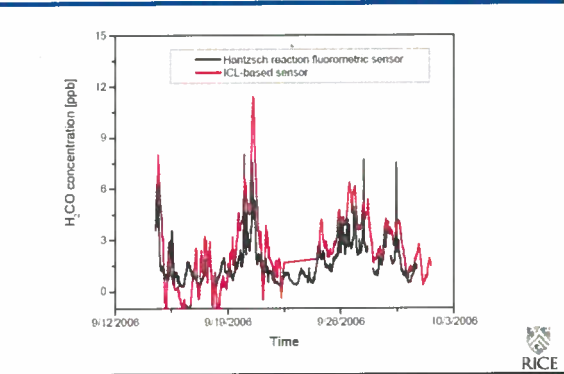
### CW ICL Based H<sub>2</sub>CO and C<sub>2</sub>H<sub>4</sub> Sensor for TexAQs '06



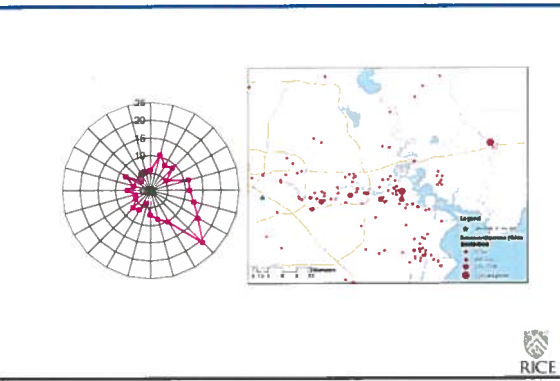
### Comparison of LAS based H<sub>2</sub>CO to Meteorological Data



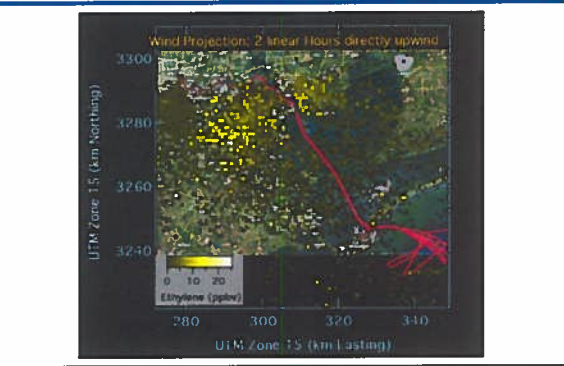
Comparison of H<sub>2</sub>CO measured by Rice ICL based sensor & UH commercial wet-chemical analyzer co-located at Moody Tower



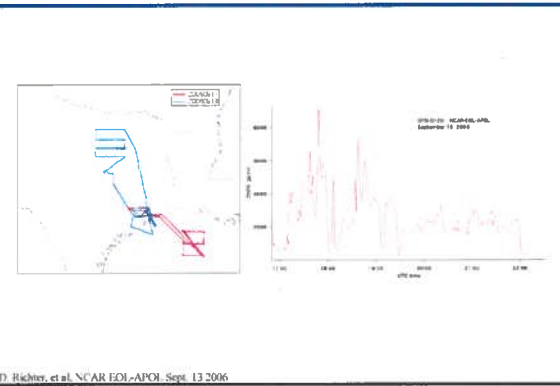
Maximum H<sub>2</sub>CO (ppb) versus Wind Direction



Ron Brown Ship Track in Houston Ship Channel, September 2006



Airborne NASA P3 DFG based H<sub>2</sub>CO Sensor



Photoacoustic Spectroscopy

First Report of PAS in 1880

Alexander Graham Bell's "photophone" used a voice coil to modulate a mirror which transmitted sunlight to a receiver containing a selenium resistor.  
*Nature*, Sept. 23, 1880, pp. 500-503

### From conventional PAS to QEPAS

Laser beam, power  $P$

Modulated ( $P$  or  $\lambda$ ) at  $f$  or  $f/2$

$S \sim \frac{Q\alpha P}{fV}$

$NNEA = \frac{\alpha_{min} P}{\sqrt{\Delta f}} \left[ \frac{\text{cm}^{-1} \times W}{\sqrt{\text{Hz}}} \right]$

$Q \gg 1000$

Cell is OPTIONAL!

Effective volume

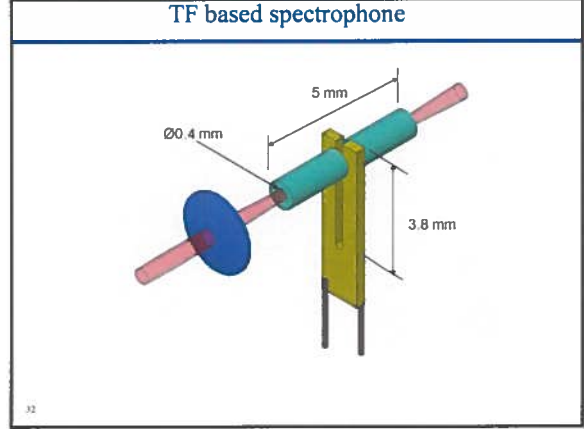
SWAP RESONATING ELEMENT!!!

Piezoelectric crystal

Resonant at  $f$

quality factor  $Q$

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### Equivalent Electrical Circuit of a Quartz TF

Spring

Mass

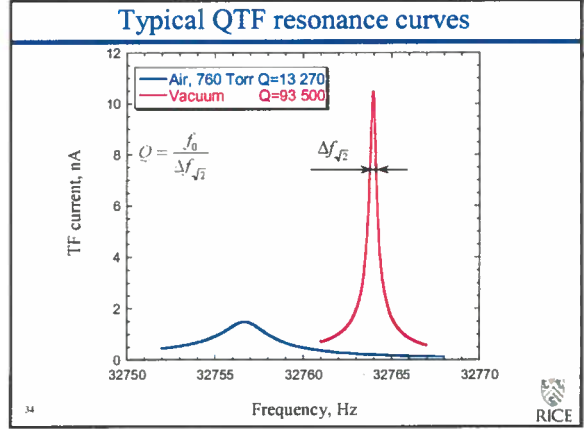
Dashpot

$\omega_0 = \sqrt{\frac{1}{LC}}$

$Q = \frac{1}{R} \sqrt{\frac{L}{C}}$

$\sqrt{\langle I_N^2 \rangle} = \sqrt{\frac{4k_B T}{R}}$

33 "QUARTZ CRYSTAL RESONATORS AND OSCILLATORS For Frequency Control and Timing Applications", tutorial by John R. Vig, U.S. Army Communications-Electronics Command (July 2001) RICE



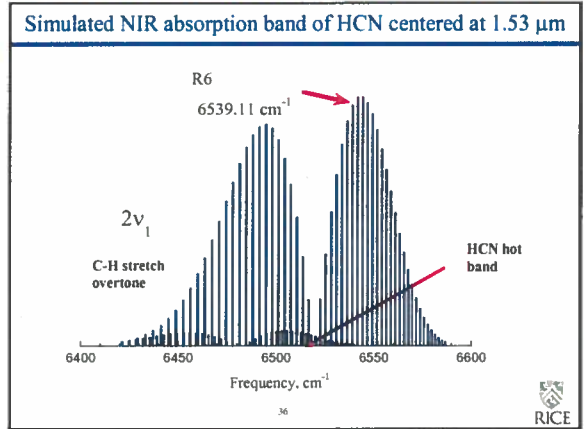
### Comparative Size of Absorbance Detection Modules (ADM)

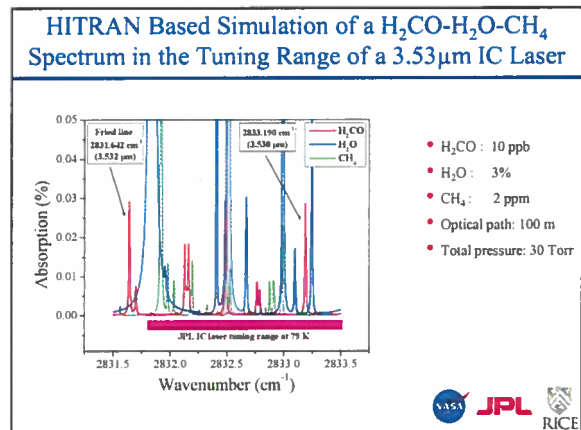
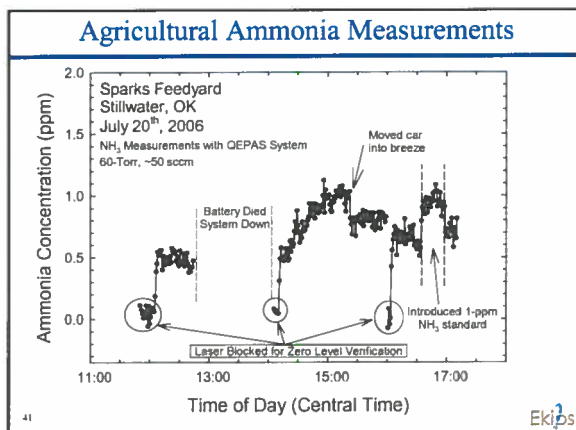
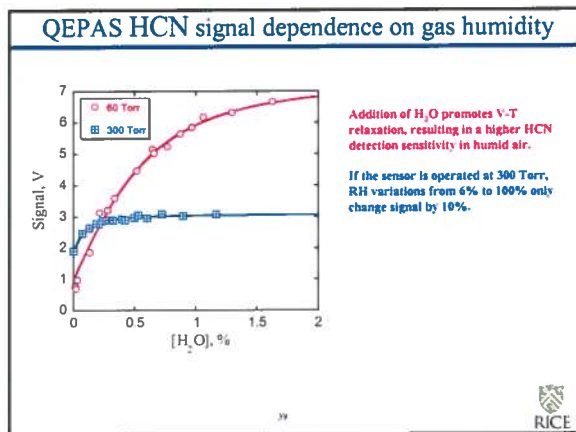
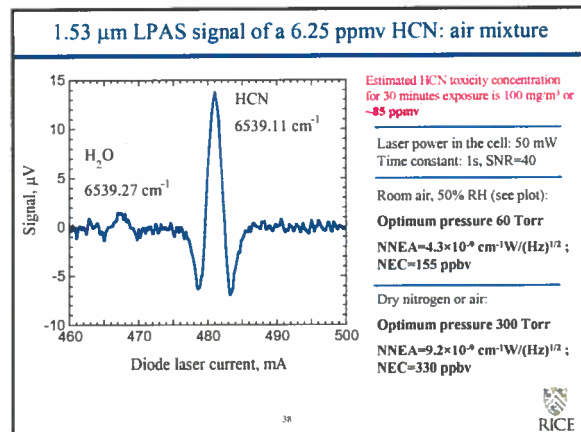
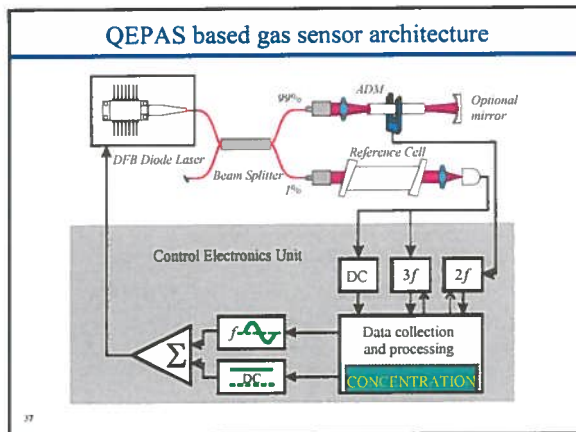
Optical multipass cell (100 m):  
 $l \sim 70 \text{ cm}, V \sim 3000 \text{ cm}^3$

Resonant photoacoustic cell (1000 Hz):  
 $l \sim 60 \text{ cm}, V \sim 50 \text{ cm}^3$

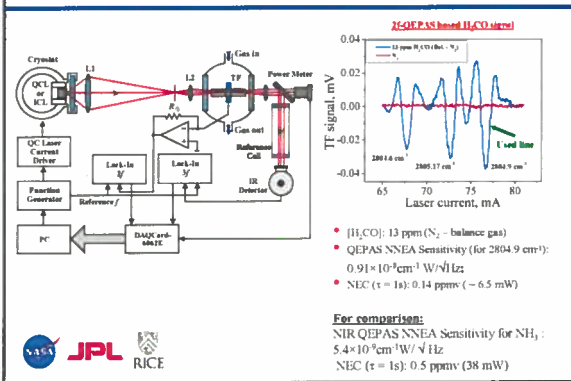
QEPAS spectrophone:  
 $l \sim 1 \text{ cm}, V \sim 0.05 \text{ cm}^3$

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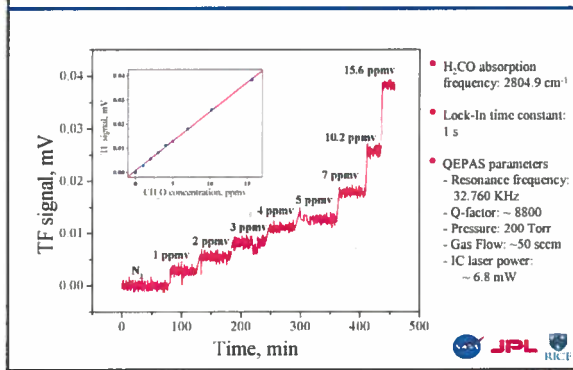




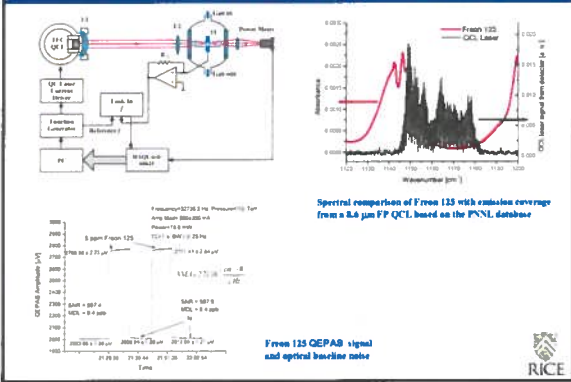
### ICL based Quartz-Enhanced Photoacoustic Gas Sensor



### IC Laser based Formaldehyde Calibration Measurements with a Trace Gas Standard Generator



### Amplitude Modulated 8.6 μm QCL based QEPAS Freon 125 (C<sub>2</sub>HF<sub>5</sub>) Sensor



### Merits of QEPAS based Trace Gas Detection

- High sensitivity (ppm to ppb gas concentration levels) and excellent dynamic range
- Immune to environmental noise- acoustic quadrupole
- Ultrasmall sample volume (< 1 mm<sup>3</sup>)
- Applicable over a wide range of temperatures and pressures, including atmospheric pressure
- Sensitivity is limited by the fundamental thermal TF noise:  $k_B T$  energy in the symmetric mode is directly observed
- Rugged and low cost compared to other spectroscopic techniques that require infrared detector(s)
- Sensitive to phase shift introduced by V-T relaxation processes – additional selectivity
- Potential for trace gas sensor networks



### QEPAS Performance for 10 Trace Gas Species (March 2007)

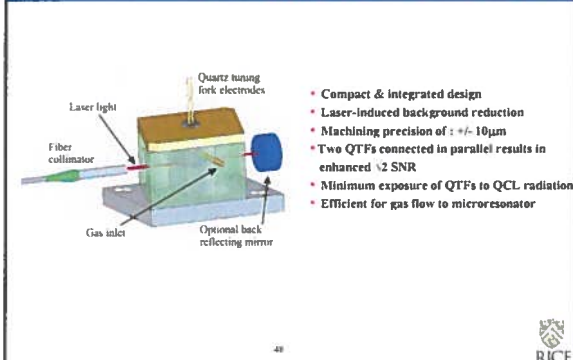
Molecule (Host)	Frequency, cm <sup>-1</sup>	Pressure, Torr	NNEA, cm <sup>3</sup> W/√Hz	Power, mW	NEC (τ=1s), ppmv
H <sub>2</sub> O (N <sub>2</sub> )**	2906.75	50	3.9 × 10 <sup>-4</sup>	9.3	0.09
HCN (air: 50% RH)**	6519.11	50	4.3 × 10 <sup>-4</sup>	50	0.16
C <sub>2</sub> H <sub>2</sub> (N <sub>2</sub> )**	6528.17	75	2.5 × 10 <sup>-4</sup>	40	0.08
NH <sub>3</sub> (N <sub>2</sub> )**	6528.76	60	5.4 × 10 <sup>-4</sup>	38	0.50
CH <sub>4</sub> (N <sub>2</sub> )*	6057.09	700	5.2 × 10 <sup>-4</sup>	17.6	3.0
CO <sub>2</sub>	6361.25	90	1.6 × 10 <sup>-4</sup>	26	410
CO <sub>2</sub> (N <sub>2</sub> +1.5% H <sub>2</sub> O)*	4991.26	50	1.4 × 10 <sup>-4</sup>	4.4	18
CH <sub>2</sub> O (N <sub>2</sub> :75% RH)*	2804.90	75	8.7 × 10 <sup>-4</sup>	7.2	0.12
CO (N <sub>2</sub> )	2196.66	50	5.1 × 10 <sup>-4</sup>	13	0.5
CO (propylene)	2196.66	50	7.4 × 10 <sup>-4</sup>	6.5	0.14
N <sub>2</sub> O (air: 5% RH)*	2195.63	50	1.5 × 10 <sup>-4</sup>	19	0.007
C <sub>2</sub> H <sub>2</sub> (Freon 125)***	1208.62	770	2.6 × 10 <sup>-4</sup>	6.6	0.003

\* - Improved microresonator  
 \*\* - Improved microresonator and double optical pass through ATM  
 \*\*\* - With amplitude modulation and metal microresonator  
 NNEA - normalized noise equivalent absorption coefficient  
 NEC - noise equivalent concentration for a visible laser power and τ=1s time constant

**For comparison: conventional PAS 2.2 × 10<sup>-4</sup> cm<sup>3</sup>W/√Hz (1,800 Hz) for NH<sub>3</sub>\***  
 \* M. E. Webber et al. Appl. Opt. 42, 2119-2126 (2003)



### Design of a 2<sup>nd</sup> Generation QTF based Absorption Detection Module





## Cavity Enhanced Spectroscopy

## ICOS vs. CRDS

### ICOS

- High sensitivity
- High time-resolution not required, slow detector is sufficient
- Multiple high-order transverse modes, off-axis propagation
- Relies on quasi-random mode structure, non-critical alignment
- Low throughput [(1-R)/2 max]
- No need for narrow line laser
- Sensitive to the source power fluctuations

### CRDS

- Extremely high sensitivity possible –  $10^{-11}$   $\text{cm}^{-1}$  demonstrated in NIR
- Time resolved measurements, fast detector needed
- Single transverse mode, on-axis propagation – critical alignment
- Laser must be locked to the cavity mode
- High throughput in resonance for a narrow line (~kHz) laser
- Insensitive to the source power fluctuations

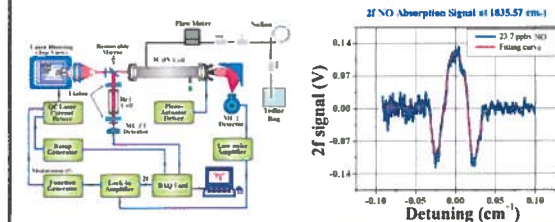


## Motivation for Nitric Oxide Detection

- Atmospheric Chemistry
- Environmental pollutant gas monitoring
  - $\text{NO}_x$  monitoring from automobile exhaust and power plant emissions
  - Precursor of smog and acid rain
- Industrial process control
  - Formation of oxynitride gates in CMOS Devices
- NO in medicine and biology
  - Important signaling molecule in physiological processes in humans and mammals (1988 Nobel Prize in Physiology/Medicine)
  - Treatment of asthma, COPD, acute lung rejection



## Laser-based ICOS Nitric Oxide Sensor



Yu. A. Izrael' et al. "Sub-ppb Nitric Oxide Concentration Measurements using CW Raman-Scattering Quasi-Cascade Laser Based Integrated Cavity Spectroscopy". Applied Physics B 82:147-154 (2006)

NO/NO<sub>2</sub> mixture @ 100 Torr, Effective L = 700 m  
A 1σ deviation of the amplitude corresponds to a 700 ppt detection limit (1 sec.)

## Why is Breath so Useful ?

- Breath can be analyzed non-invasively from spontaneously breathing human subjects (neonate to the elderly), laboratory animals (from mice to horses), or from intubated patients (in ORs or ICUs).
- Breath can be sampled in the clinic, the home, the field, at the patient bedside, or in the physician's office by nurses, technicians, physicians and by the patient themselves.
- Breath analysis can be used for nutritional studies, exercise studies, to detect disease, stage disease, to monitor therapy or to monitor treatment

Terence Ribby, Johns Hopkins University

## Breath Biomarkers in Humans

As many as 400 different molecules in breath, many with well defined biochemical pathways

Compound	Concentration	Physiological basis/Pathology Indication
Acetaldehyde	ppb	Ethanol metabolism
Acetone	ppm	Decarboxylation of acetoacetate, diabetes
Ammonia	ppb	protein metabolism, liver and renal disease
Carbon dioxide	%	Product of respiration, Helicobacter pylori
Carbon disulfide	ppb	Gut bacteria, schizophrenia
Carbon monoxide	ppm	Production catalyzed by heme oxygenase
Carbonyl sulfide	ppb	Gut bacteria, liver disease
Ethane	ppb	Lipid peroxidation and oxidative stress
Ethanol	ppb	Gut bacteria
Ethylene	ppb	Lipid peroxidation, oxidative stress, cancer
Hydrocarbons	ppb	Lipid peroxidation/metabolism
Hydrogen	ppm	Gut bacteria
Isoorane	ppb	Cholesterol biosynthesis
Methane	ppm	Gut bacteria
Methanethiol	ppb	Methionine metabolism
Methanol	ppb	Metabolism of fruit
Methylamine	ppb	Protein metabolism
Nitric oxide	ppb	Production catalyzed by nitric oxide synthase
Oxygen	%	Required for normal respiration
Pentane	ppb	Lipid peroxidation, oxidative stress
Water	%	Product of respiration

Terence Ribby, Johns Hopkins University

## Dogs Can Smell Cancer

Integrative Cancer Therapies (March, 2006)

### Diagnostic Accuracy of Canine Scent Detection in Early- and Late-Stage Lung and Breast Cancers

Michael McCulloch, Tatyana Azarov, Bethel Bradford, Alan Hubbard, Ken Turner, and Teresa Jernicki

By smelling breath samples, dogs detected breast and lung cancer patients with accuracies of 88% and 97%, respectively.

The evidence is clear – gas phase molecules are uniquely associated with cancer  
We need sensors that can detect these biomarkers.

The New York Times



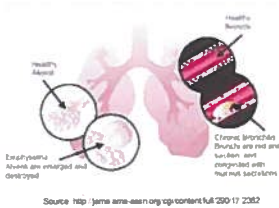
## NO as a Biomarker

- NO is biochemically involved in most tissues and physiological processes in the human body
- NO excretion increases in exhaled breath in lung diseases such as :
  - ✓ Asthma<sup>1</sup>
  - ✓ Chronic Obstructive Pulmonary Disease<sup>2</sup>
  - ✓ Acute lung rejection<sup>3</sup>
  - ✓ Acute respiratory distress syndrome<sup>4</sup>
  - ✓ Pneumonia (useful for intubated patients)<sup>5</sup>

<sup>1</sup>Alving K, E Wetzberg, B L Samuelsson. Increased amount of NO in exhaled air of asthmatics. Eur Respir J 1993; 6: 1368-1370.  
<sup>2</sup>Wasson J, S Lankford, S Collett, P Indravan, S Shantaram, P Berman. Exhaled NO in COPD. Am J Respir Crit Care Med 1998; 157: pp 998-1002.  
<sup>3</sup>Schoff PE et al. Exhaled NO in human lung transplantation. A noninvasive marker of acute rejection. Am J Respir Crit Care Med 1998; 157(6): 1822-1827.  
<sup>4</sup>Diem SL, Evans TW. Measurement of endogenous NO in the lungs of patients with the ARDS. Am J Respir Crit Care Med 1998; 157 (1 Pt 1): 993-7.  
<sup>5</sup>Adre C et al. Exhaled and nasal NO as a marker of pneumonia in ventilated patients. Am J Respir Crit Care Med 2001; 163(5): 1143-9.

## Chronic Obstructive Pulmonary Disease

- **Chronic obstructive pulmonary disease (COPD)**
  - Accumulation of inflammatory products in the small airway lumen and wall
- **Alveolar NO**
  - Reflects peripheral lung inflammation and the response to anti-inflammatory treatment
  - Not affected by smoking or inhaled corticosteroids



Source: <http://ama-assn.org/cgi/content/full/280/17/2382>



## Curcumin Pilot Study

- Curcumin (Turmeric)
  - Polyphenol (diferuloylmethane)
  - Anti-inflammatory and anti-oxidant
- **Hypothesis:** Curcumin reduces indices of inflammation in individuals with severe COPD

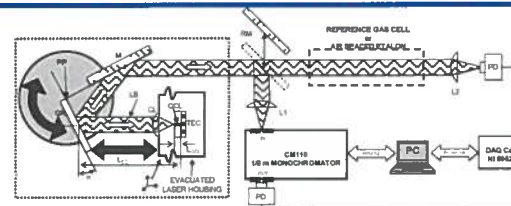


Collaborator: Dr. Amir Sharafkhaneh



## Widely Tunable, CW, TEC Quantum Cascade Lasers

## Tunable external cavity QCL based spectrometer, 2006

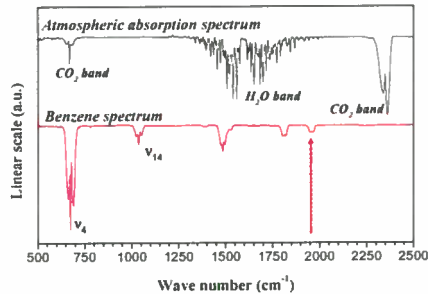


- Fine wavelength tuning
  - PZT controlled EC-length
  - PZT controlled grating angle
  - QCL current control
- Motorized coarse grating angle tuning
- Vacuum tight QCL enclosure with build-in 3D lens positioner (TEC laser cooling + chilled water cooling)





## FT-IR survey absorption spectrum of benzene vapor ( $C_6H_6$ )

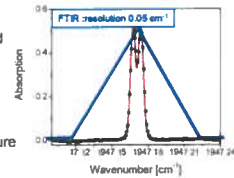


W. Chen, F. Cazier, F.K. Tittel and D. Boucher, Appl Optics 39, 6238, 2000



## EC-QCL - Important Facts

- Laser spectroscopy provides superior resolution compared to other techniques e.g. FTIR
- Single mode operation of the laser is required for high resolution spectroscopy
- Wavelength tunability of single mode (DFB) mid-IR semiconductor lasers is  $\sim 10\text{cm}^{-1}$
- Gain chips, which can provide tunability of  $>200\text{cm}^{-1}$  are reported in the literature
- Potential of EC-QCLs for using tunable DFB gratings



## Commercial Tunable Mid-IR EC QCL



Introduced in 2006

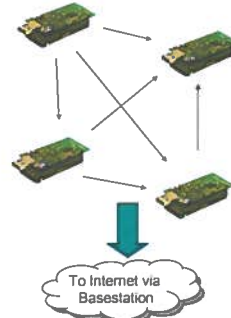


Room Temperature—No Cryogenic Cooling  
 Center Wavelengths: 4.5  $\mu\text{m}$ , 5.5  $\mu\text{m}$ , 8.5  $\mu\text{m}$ , 9.5  $\mu\text{m}$ , 10.5  $\mu\text{m}$   
 Tuning Range:  $>10\%$   
 Average Power (CW): 1 mW–10 mW

DAYLIGHT SOLUTIONS



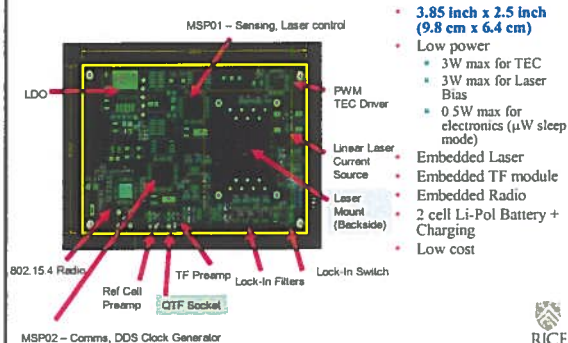
## Wireless Sensor Networks for Gas Sensing



- What is needed?
  - Low cost
  - Small Size
  - Replicable
  - Autonomy
  - Low power
  - High sensitivity



## Future Work – Mini-QEPAS Sensor System



## Summary & Future Directions of mid-IR Sensor Technology

- Quantum and Interband Cascade Laser based Trace Gas Sensors
  - Compact, tunable, and robust
  - High sensitivity ( $<10^{-4}$ ) and selectivity (3 to 500 MHz)
  - Fast data acquisition and analysis
  - Detected 12 trace gases to date:  $\text{NH}_3$ ,  $\text{CH}_4$ ,  $\text{N}_2\text{O}$ ,  $\text{CO}_2$ ,  $\text{CO}$ ,  $\text{NO}$ ,  $\text{H}_2\text{O}$ ,  $\text{COS}$ ,  $\text{C}_2\text{H}_2$ ,  $\text{SO}_2$ ,  $\text{C}_2\text{H}_5\text{OH}$ ,  $\text{C}_2\text{HF}_3$  and several isotopic species of C, O, N and H.
- Applications in Trace Gas Detection
  - Environmental monitoring ( $\text{NH}_3$ ,  $\text{CO}$ ,  $\text{CH}_4$ ,  $\text{C}_2\text{H}_2$ ,  $\text{N}_2\text{O}$ ,  $\text{CO}_2$  and  $\text{H}_2\text{CO}$ )
  - Industrial process control and chemical analysis ( $\text{HCN}$ ,  $\text{NO}$ ,  $\text{NH}_3$ ,  $\text{H}_2\text{O}$ )
  - Medical & Biomedical Diagnostics ( $\text{NO}$ ,  $\text{CO}$ ,  $\text{COS}$ ,  $\text{CO}_2$ ,  $\text{NH}_3$ ,  $\text{C}_2\text{H}_4$ )
  - Sensor Technologies for Law Enforcement and Homeland Security
- Future Directions and Collaborations
  - New applications using novel, thermoelectrically cooled, cw, high power, and broadly wavelength tunable mid-IR interband and intersubband quantum cascade lasers
  - Improvements of Cavity Enhanced and QEPAS based spectroscopic techniques using broadly wavelength tunable quantum cascade lasers
  - Development of optically multiplexed gas sensor networks based on QEPAS
  - Potential and limitations of amplitude modulated QEPAS for monitoring of broadband absorbers, in particular VOCs and HCs



