



Compact and low-noise quartz-enhanced photoacoustic sensor for sub-ppm ethylene detection in atmosphere

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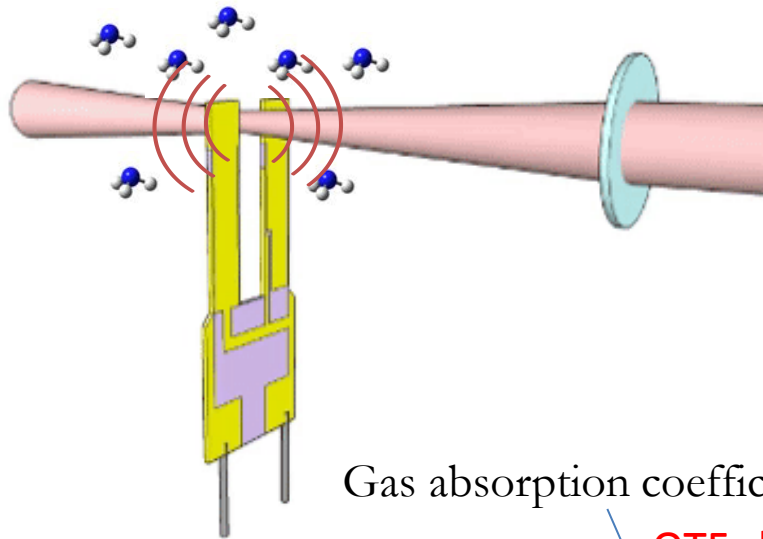


Outline

- Introduction to **QEPAS**
- Basics on QTFs operating at the **1° overtone mode**
- **QEPAS sensor for ethylene detection**
- **Results and performance**
- **Conclusions**

Quartz-Enhanced PAS

Physics and Basic Operation



- The laser light is modulated
- A tuning fork detects the sound wave produced by the absorbing gas
- The mechanical vibration converted in an electrical signal

Gas absorption coefficient

QTF-dependent

$$QEPAS\ Signal \propto P \cdot \alpha \cdot Q \cdot \epsilon$$

Laser power

QTF Q-factor

Conversion efficiency: optical power \rightarrow sound

Quartz tuning fork Resonance frequency

Euler-Bernoulli beam theory

$$EI_y \frac{d^4 X}{dz^4} + \rho S \frac{d^2 X}{dt^2} = 0$$

Resonance Frequency, in-plane flexural modes

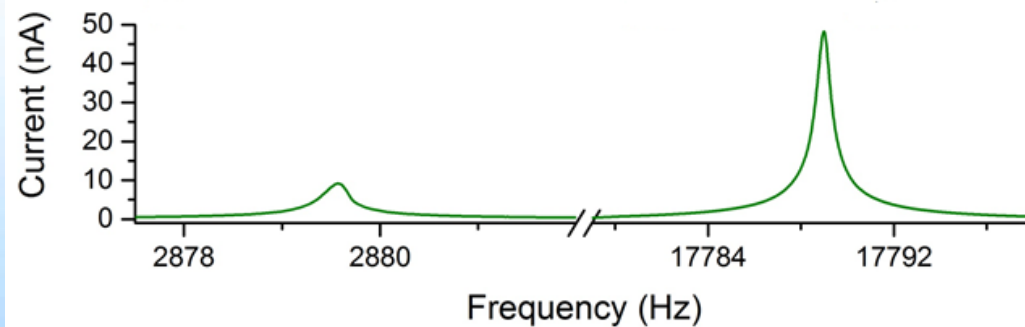
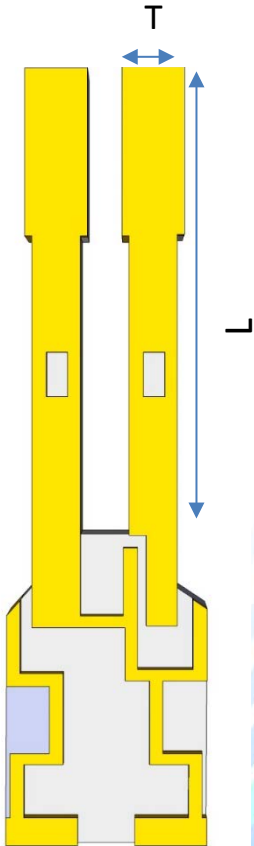
$$f_n = \frac{\pi T}{8\sqrt{12}L^2} \sqrt{\frac{E}{\rho}} n^2$$



$$f_{1st\ overtone} \sim 6.2 \cdot f_{fundamental}$$

$$n_{fund} = 1.19$$

$$n_{overt} = 3$$



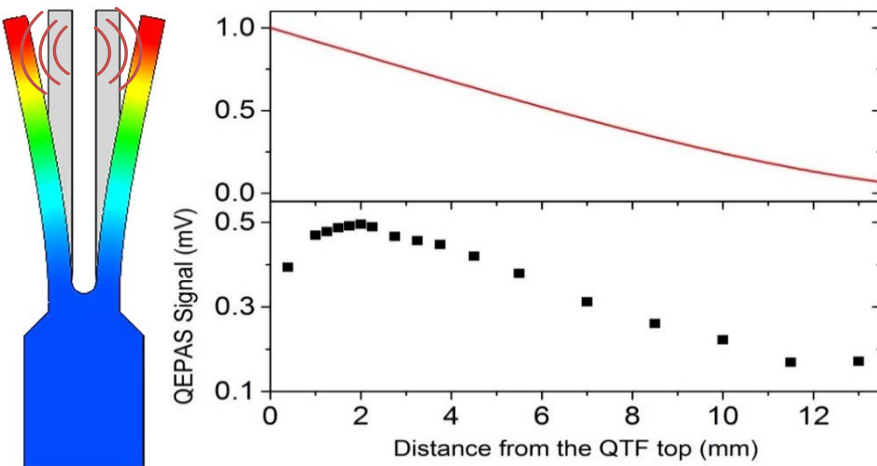
Quartz tuning fork

Why overtone mode?

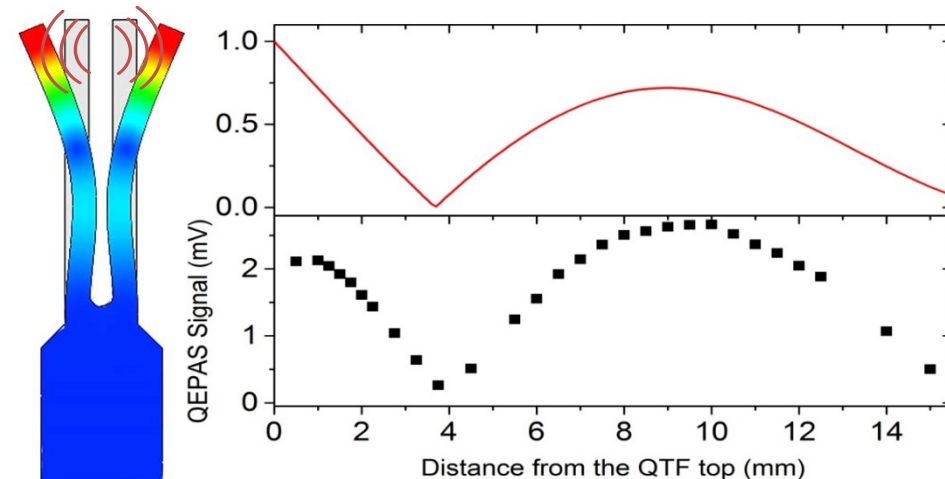
Euler-Bernoulli beam theory

$$X_n(z) = A((\cosh(k_n z) - \cos(k_n z)) - \left(\frac{\cosh(k_n L) + \cos(k_n L)}{\sinh(k_n L) + \sin(k_n L)}\right)(\sinh(k_n z) - \sin(k_n z)))$$

Fundamental mode



Overtone mode



Quartz tuning fork

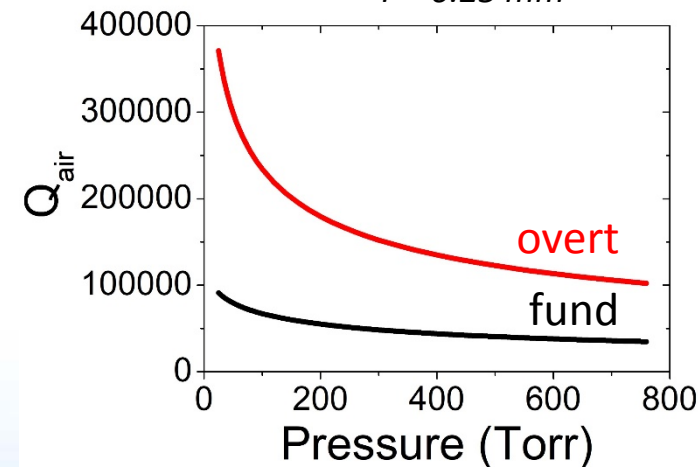
Quality factor

$$\frac{1}{Q(P)} = \frac{1}{Q_{air}(P)} + \frac{1}{Q_{sup}}$$

Air Damping losses

$$Q_{air} = \frac{4\pi\rho T w^2 f_n}{3\pi\mu w + \frac{3}{4}\pi w^2 \sqrt{4\pi\rho_{air}\mu} f_n}$$

$L = 17 \text{ mm}$
 $w = 1 \text{ mm}$
 $T = 0.25 \text{ mm}$



Support losses

$$Q_{sup} = A_n \frac{L^3}{T^3} \quad \frac{A_{fund}}{A_{overt}} \sim 12$$

Straightforward approach for reducing support losses is designing QTFs having prongs with **large length-to-thickness** aspect ratio.

Quartz-tuning fork

Design and test

Optical test

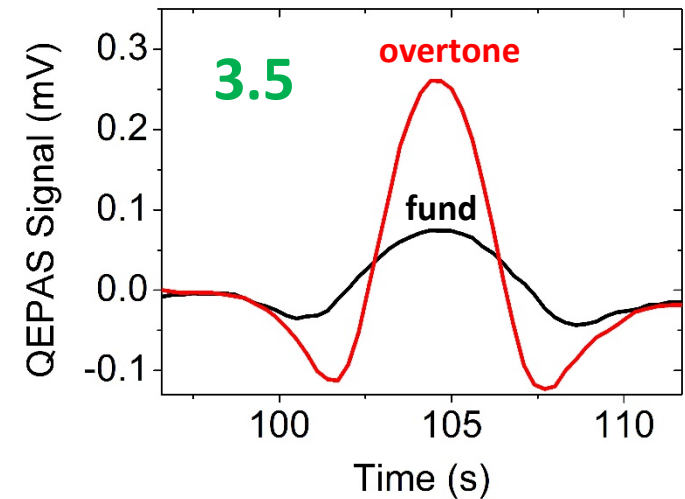
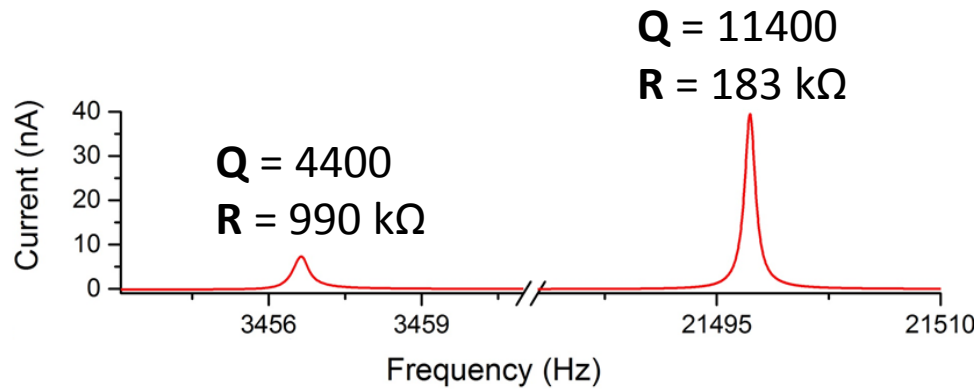
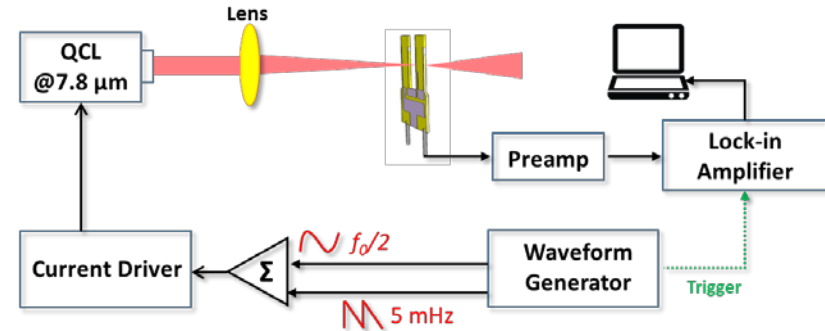
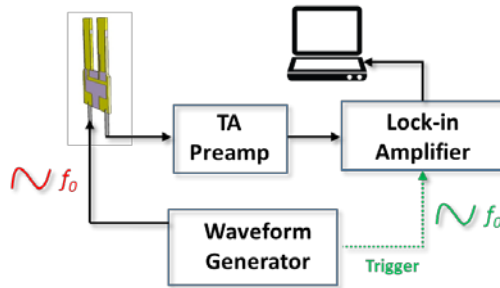
H₂O line @1296.49 cm⁻¹

T = 0.5 mm

ps = 0.6 mm

L = 11 mm

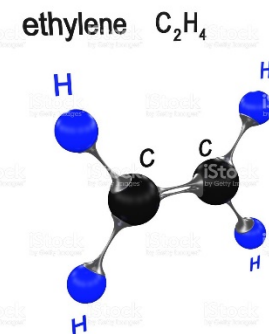
Electrical test



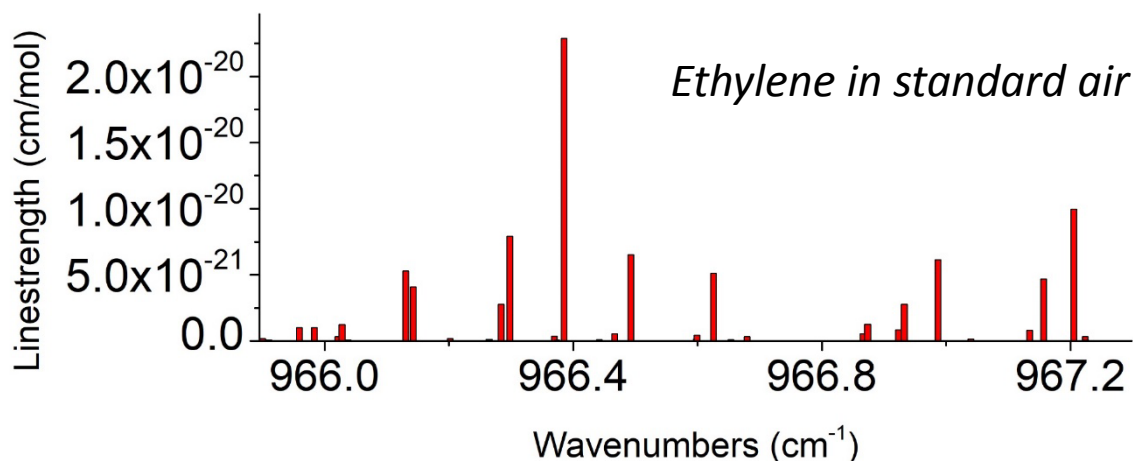
Ethylene detection

Motivations

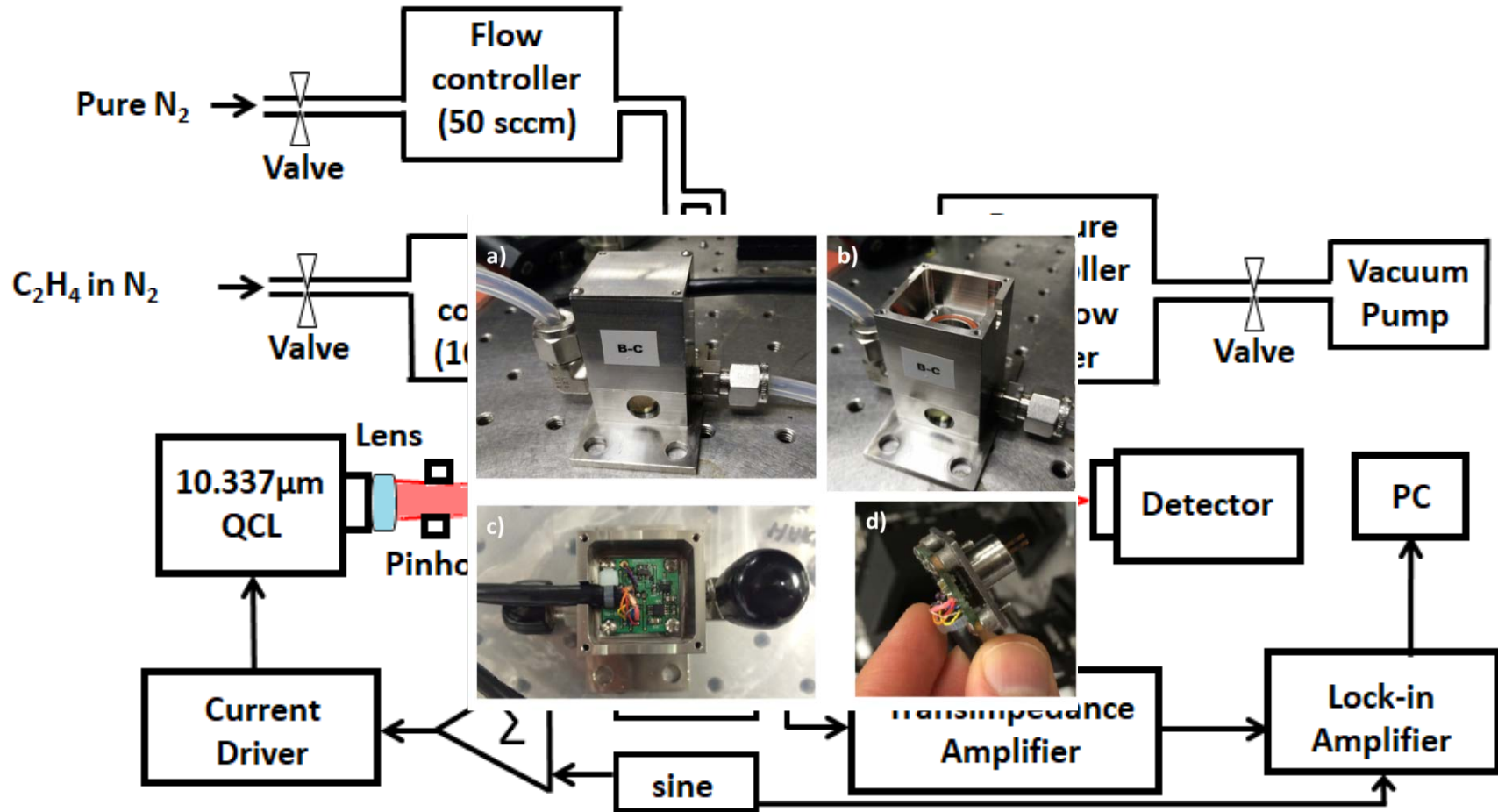
- Colorless, odorless and flammable **hydrocarbon**.
- Produced by the **petrochemical industry** as a result of steam cracking
- In the **food industry**, measures quantity and the ripeness state of the fruit
- **Human breath analysis** (severity of oxidative stress and metabolic disturbances)



Where I can detect ethylene?



QEPAS Sensor Experimental Setup



Preliminary investigation

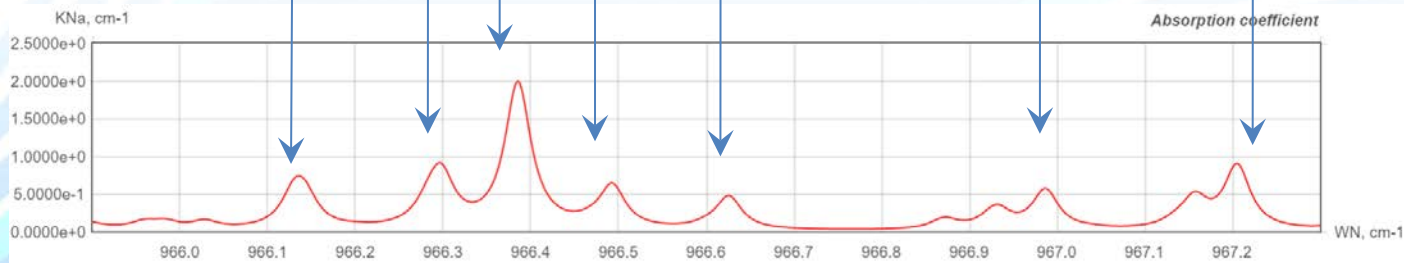
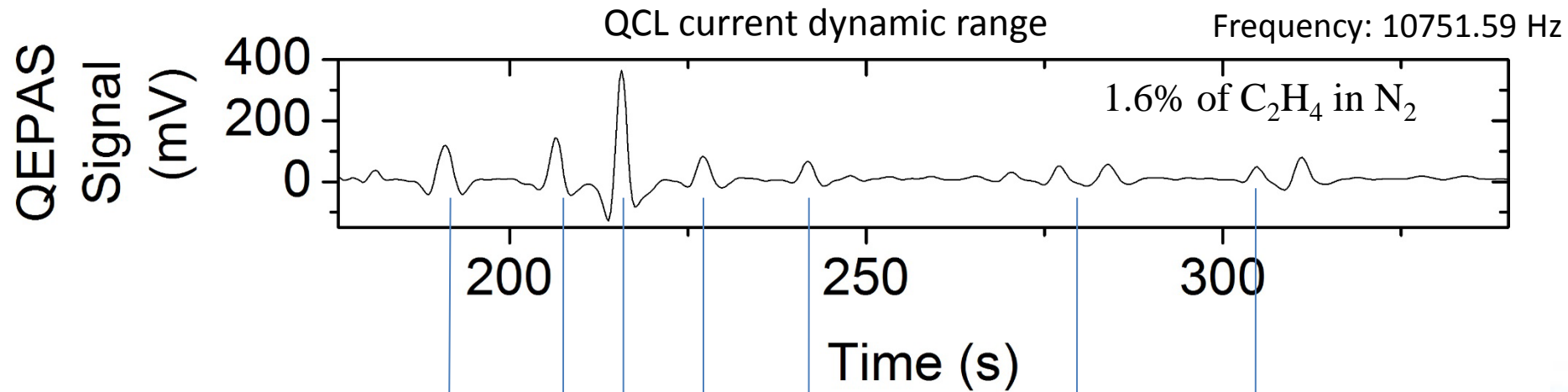
Pressure: 120 Torr

Flow: 20.8 sccm

Modulation:

Amplitude: 23 mV

Frequency: 10751.59 Hz



HITRAN database simulation

QEPAS Sensor

Preliminary investigation

Pressure: 120 Torr

Flow: 20.8 sccm

Selected absorption line

Wavenumber: 966.38 cm^{-1}

Linestrength : $2.2 \cdot 10^{-20} \text{ cm/mol}$

Laser setpoints:

Temperature: 15°C

Current: 442.1 mA

Modulation:

Amplitude: 23 mV

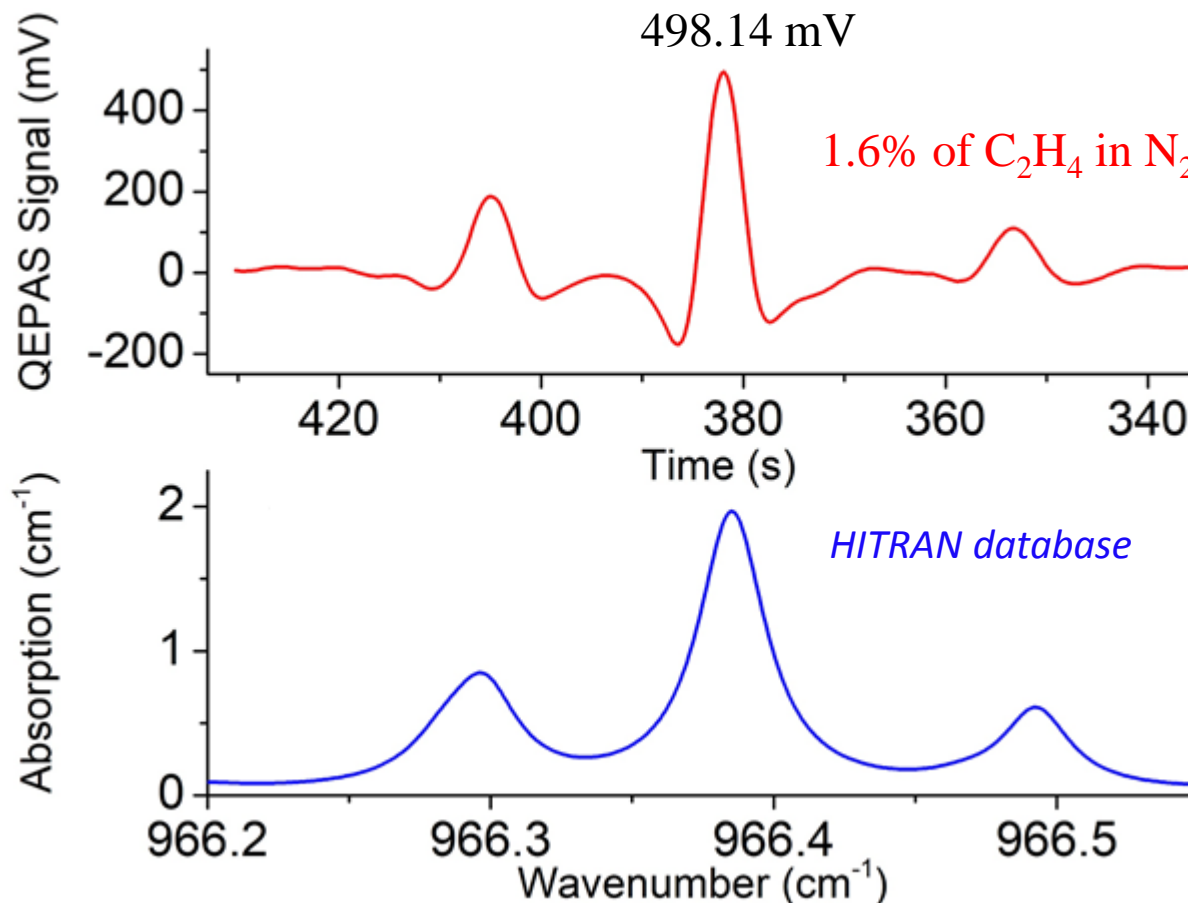
Frequency: 10751.59 Hz

Ramp:

Amplitude: 100 mV

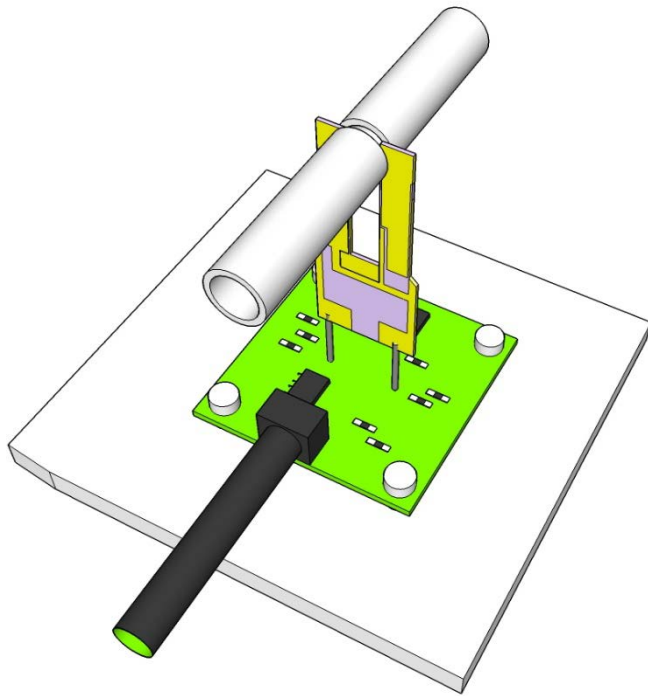
Frequency: 5 mHz

Integration time: 100 ms



QEPAS Sensor

Micro-resonator tubes

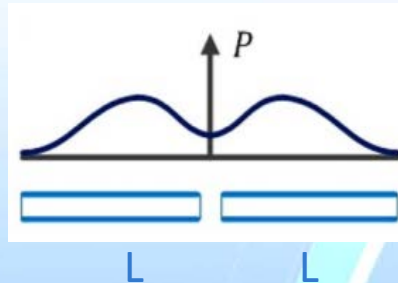


Internal Diameter

QTF frequency	prong spacing (ps) (mm)	ID (mm)	$\frac{ID}{ps}$
32.7 kHz	0.3	0.6	2
7.5 kHz	0.8	1.3	1.6
4.2 kHz	1.0	1.5	1.5

ps = 0.6 mm \Rightarrow ID = 0.85 mm

Tube length

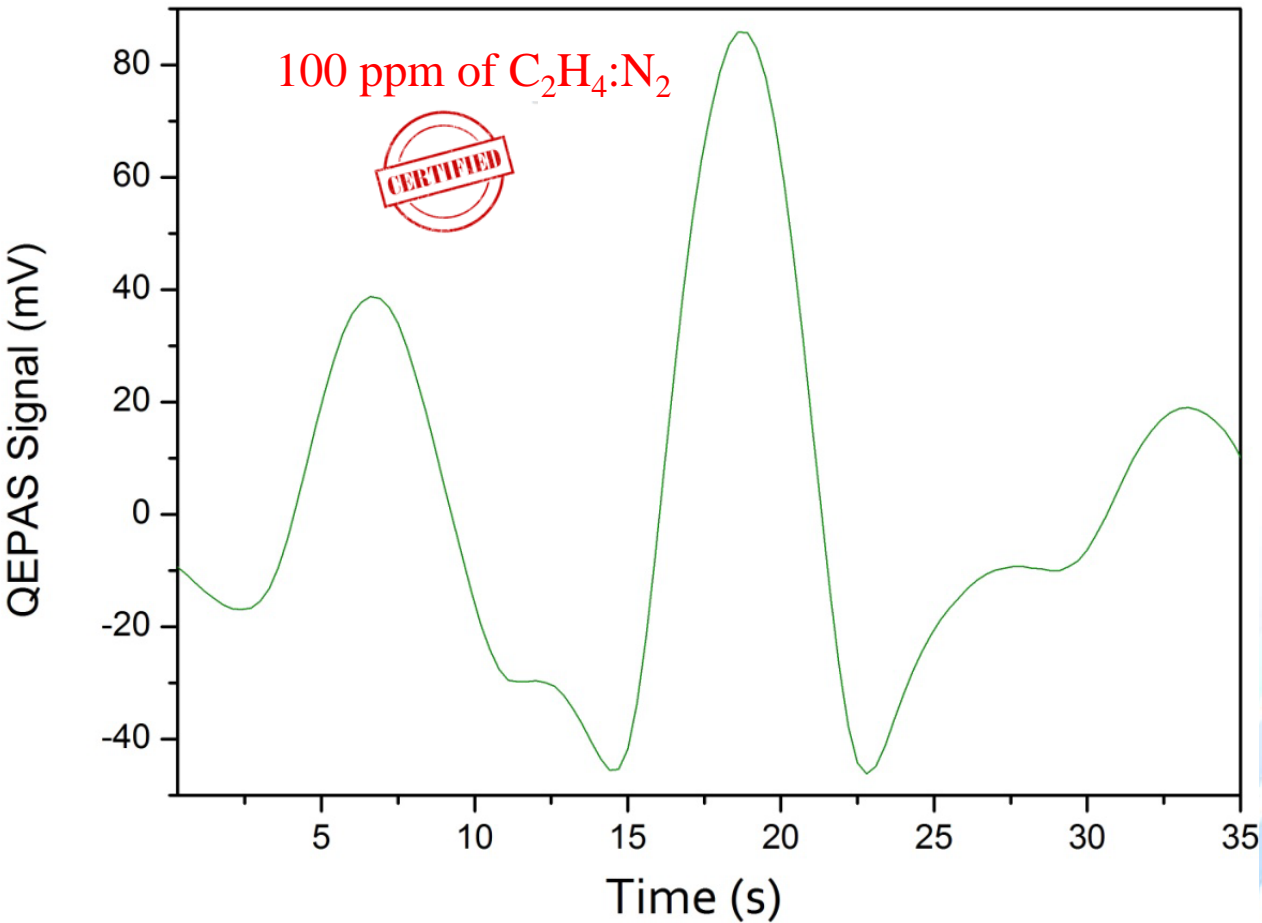


$$\frac{\lambda}{4} \leq L \leq \frac{\lambda}{2} \Rightarrow L = \frac{\lambda}{4} = 4\text{mm}$$

QEPAS Sensor Results

Pressure: 120 Torr

Flow: 20.8 sccm



Selected absorption line

Wavenumber: 966.38 cm^{-1}

Linestrength : $2.2 \cdot 10^{-20}\text{ cm/mol}$

Laser setpoints:

Temperature: 15°C

Current: 442.1 mA

Modulation:

Amplitude: 23 mV

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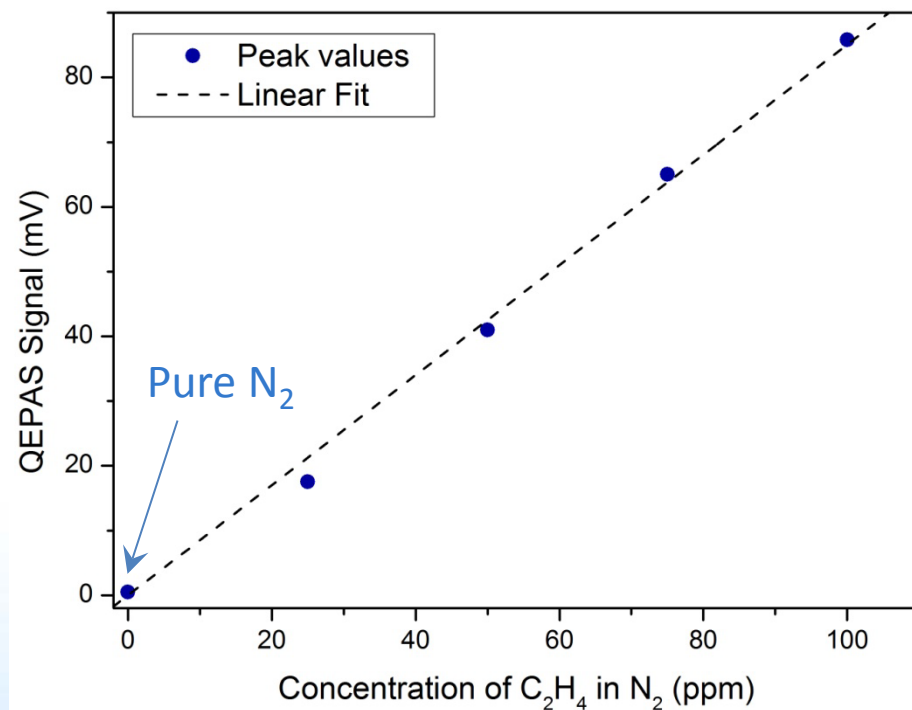
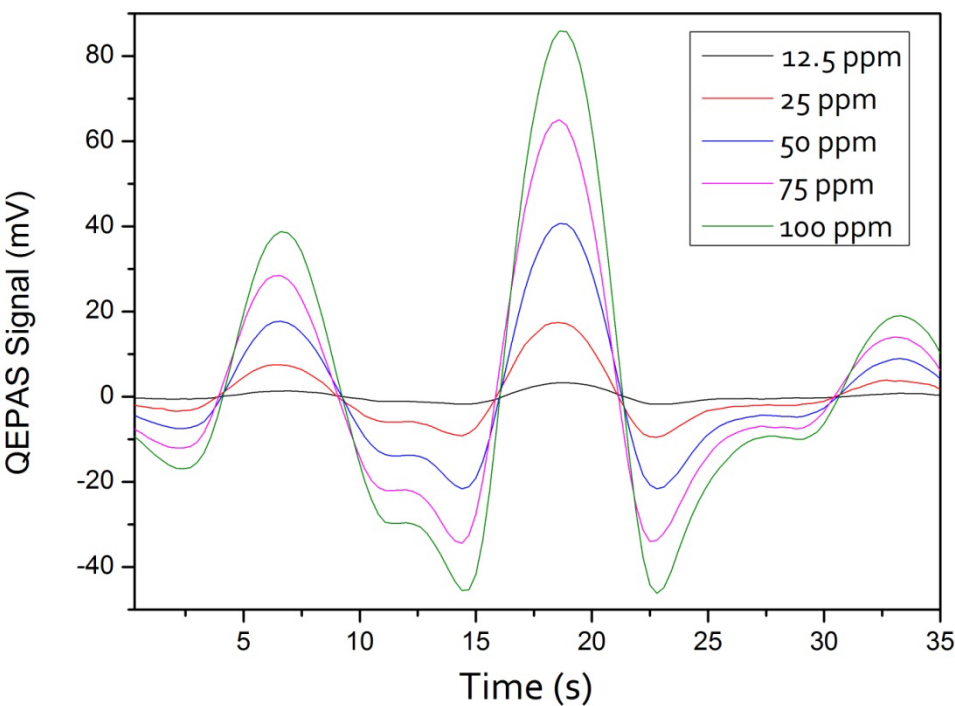
Ramp:

Amplitude: 100 mV

Frequency: 5 mHz

Integration time: 100 ms

QEPAS Sensor Calibration



Linear response
Slope: 0.85 mV/ppm



Signal enhancement
X 27

QEPAS Sensor

Allan Deviation Analysis

@100 ms Integration time:

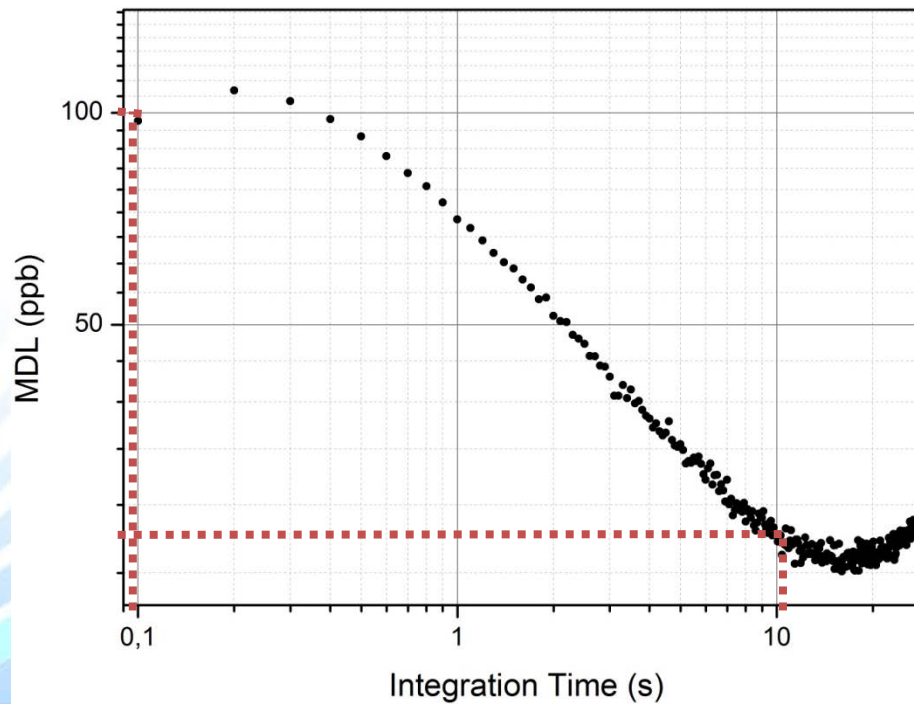
1σ -Noise: 0.086 mV

Peak signal: 85.84 mV



Signal to Noise Ratio (SNR): 1000

Minimum detection limit (MDL): 100 ppb



@10 s Integration time:

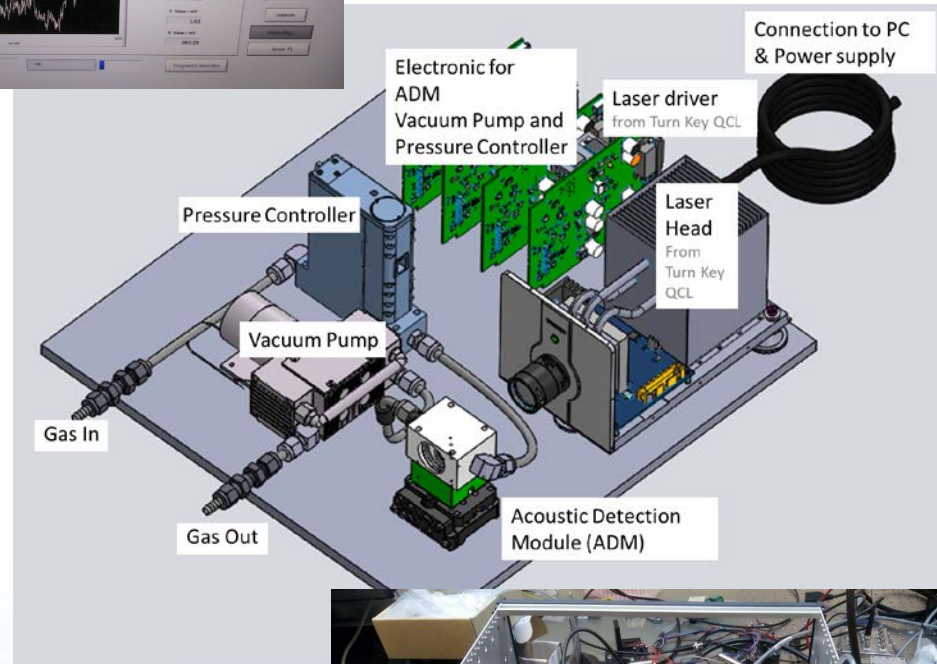
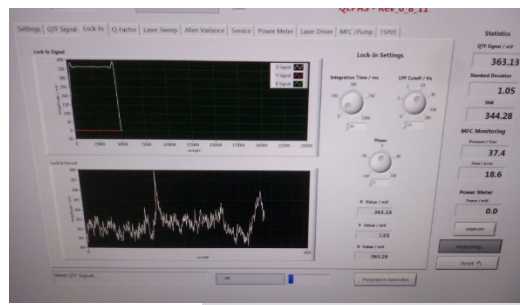
1σ -Noise: 0.026 mV



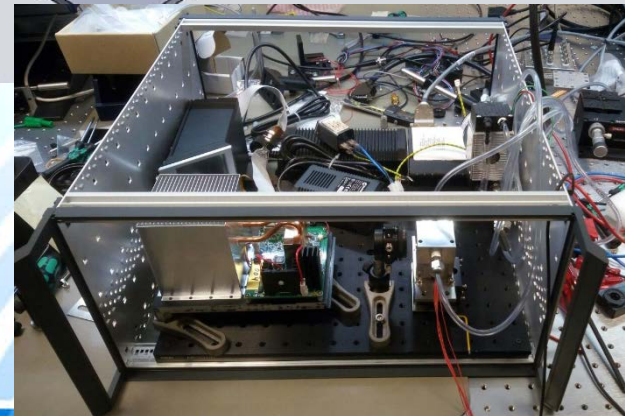
MDL: 30 ppb

QEPAS Sensor

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- High-Q QTF operating at **overtone mode**
- QEPAS Sensor for **ethylene** detection
- Detection limit of **30 ppb** at 10 s integration time

Future Perspectives

- New generation of QTF
- Single-tube micro-resonator system